

Application Guidelines

PRINTING & TRANSFERRING INSTRUCTIONS using an Iron

**For Dark or Light Colored Fabrics
BLUE LINED ON BACK
Inkjet Printers Only
"Do Not Use In Laser Printers"**



- Printing and Preparing Image.**
 - The white/smooth surface (without blue line) is the print side of the paper.
 - Print design on the paper as normal image viewing (**NOT as mirror image**).
 - Refer to printer settings (below); single-sheet feeding is recommended.
 - Before printing final image, produce on economy grade paper to test for layout/design.
- Cut Out Design.**
 - Do not leave a margin around edge of the image.
 - Round off edges to avoid corner liftoff after washing.
- Peel Off Backing Paper.**
 - Remove backing paper by carefully tearing a corner and peeling away from the face/image.
- Preparing for Transfer.**
 - Empty water from iron. Pre-heat iron to cotton setting. No steam.
 - Fabric should be 100% cotton or a poly/cotton blend; iron first if necessary to ensure flatness.
 - Let fabric cool before ironing transfer image; lay fabric on hard, smooth surface.
 - Place transfer paper with design facing upwards in desired position on fabric.
 - Cover image with enclosed overlay paper (silicon sheet).



- Ironing /Transferring Image.**
 - Apply hot, dry iron and follow guidelines below for pressure and ironing time.
 - Iron with non-stop motion from top-to-bottom and side-to-side.

Hand Iron Transfer Application Time & Temp Chart				
Based on the image size, first apply light pressure and then firm pressure for the times listed in this chart.				
Silicon Sheet	Temperature Setting	Image Size	1. Light Pressure	2. Firm Pressure
Yes	Hottest Cotton	1/4 page	30 sec	30 sec
Yes	Hottest Cotton	1/2 page	60 sec	60 sec
Yes	Hottest Cotton	Full Page	90 sec	90 sec



- Peel & Wear.**
 - Allow fabric to cool completely, then smoothly and evenly peel away overlay paper.
 - If necessary, touch up portions of image by covering with overlay paper again and ironing over area(s).

HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)



- Wait at least 24 hours before washing. Wash **BEFORE** wearing.
- Fabrics should be machine washed separately inside out (first time only) in cool or cold wash setting.
- No bleach.
- Immediately remove garments from washer. Colors may bleed if left wet too long.
- Tumble dry at warm setting.
- To re-iron fabric after washing, do not iron directly on transferred image. Use overlay sheet to cover the image transfer area and re-iron the design.

FREE SOFTWARE DOWNLOAD INSTRUCTIONS



FREE DOWNLOAD CODE:

ACDFG142377P

Your personal download code is listed above. Simply type the internet address into your Internet browser, just as you see it listed below. Then follow the on screen instructions describing the download and installation steps. Do not lose your FREE DOWNLOAD CODE; it will be needed when you log-in to download the free software.

Internet Address:

<http://www.transfermagic.com/tshirtmaker/>

Heat Press Transfer Application Time & Temp Chart

Silicon Sheet	Temperature Degrees C	Temperature Degrees F	Pressure Setting	Time sec
Yes	174	345	Medium	30 sec

*These are recommended guidelines only. Please refer to your manufacturer's conditions since all Heat Presses function differently.

OTHER INFORMATION

- Use in a well-ventilated area.
- Adult supervision is recommended for children.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

Recommended Printer Settings

Printers	Print Mode Settings	Print Quality
HP		
	HP Iron-on Transfer	Normal or Best
EPSON		
	360 dpi Ink Jet Paper or Photo Quality Paper	360 or 720 dpi
CANON		
	T-Shirt Transfer	Default Settings
LEXMARK		
	Iron-on Transfer	Best (600 or 1200 dpi)

This information may be updated without prior notice.

Trouble Shooting Guide

- Backing paper does not peel off easily:** Tear edge to begin peeling process.
- Colors are bleeding/feathering:** Reduce amount of ink coverage in the printer settings or Do not expose to moisture.
- Colors are fading:** Reduce ink coverage in the printer settings.
- Image has cracks and or edges are peeling :** Follow the instructions carefully, use strong pressure, the right amount of heat, and the right length of ironing time. Remember large images need more time.
- Edge lift off:** Make sure the edges are rounded. Sharp edges have tendency to lift off especially after multiple washes.

Technical Properties

Basis Weight:	190 grams/meter ² (9.0-mil) transfer paper.
Total Thickness:	9.0-mil per ASTM D654 Test Method.
Melt Temperature:	150°C typical value.
Optimal Service Environment:	Between 59° and 86°F and 30% to 70% RH.
Print Resolution:	Dependent upon printer used.
Ideal Storage Conditions:	Between 59° and 77°F and 30% to 70% RH.
Shelf Life:	Minimum of 2 years from TransferMagic.com LLC ship date when Stored under ideal storage conditions (see above).

* Product not recommended for HP DeskJet 1200C and 1600C models; although they are ink jet printers they apply heat, which will adversely affect the transfer. TransferMagic.com LLC believes that the information set forth herein is reliable. The information is intended for use by persons having technical skill at their own discretion. Since conditions of use are outside of TransferMagic.com LLC's control, we make no warranties, expressed or implied, and assume no liability in connection with any use of this information.

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